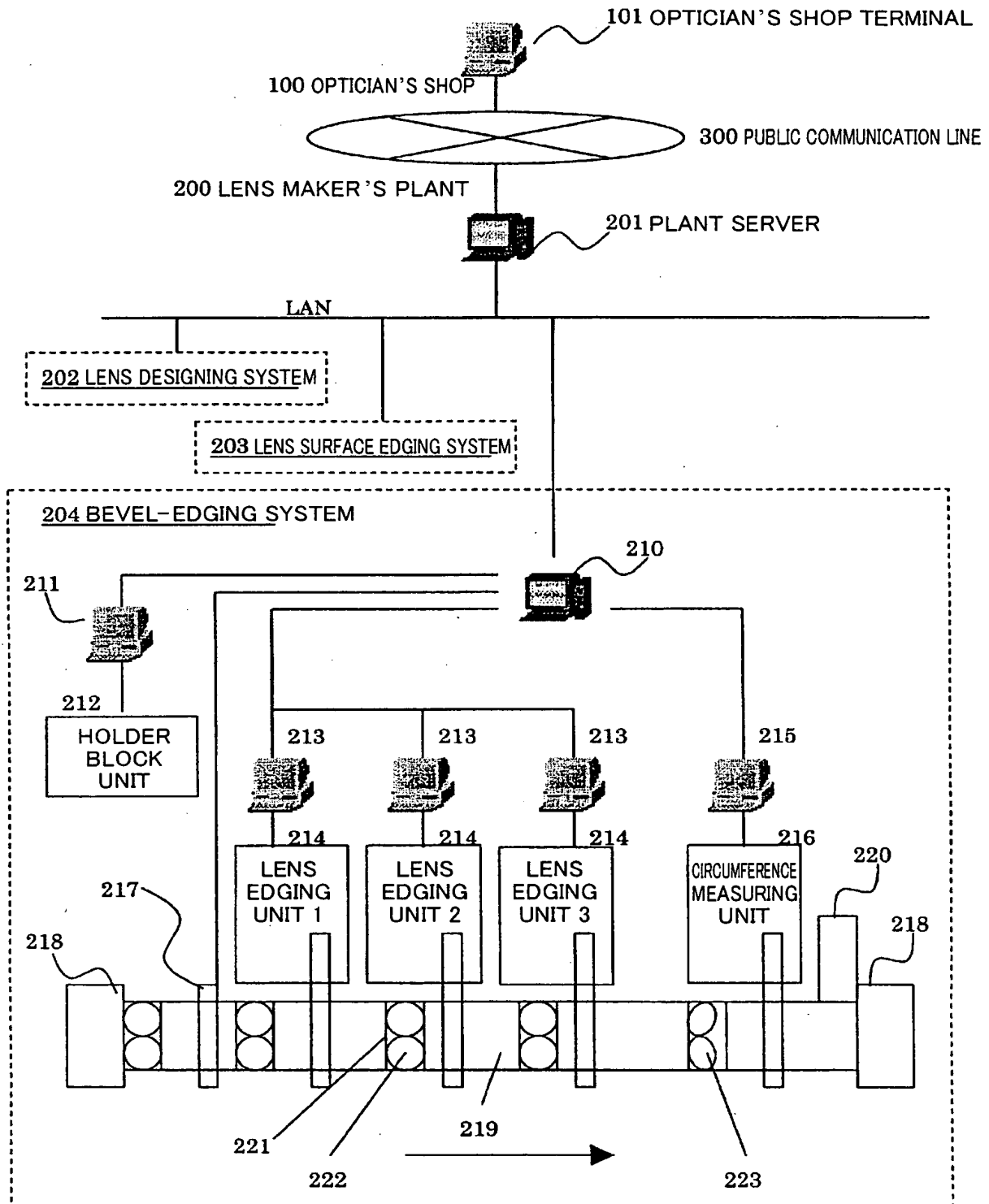


FIG. 1



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FIG. 2

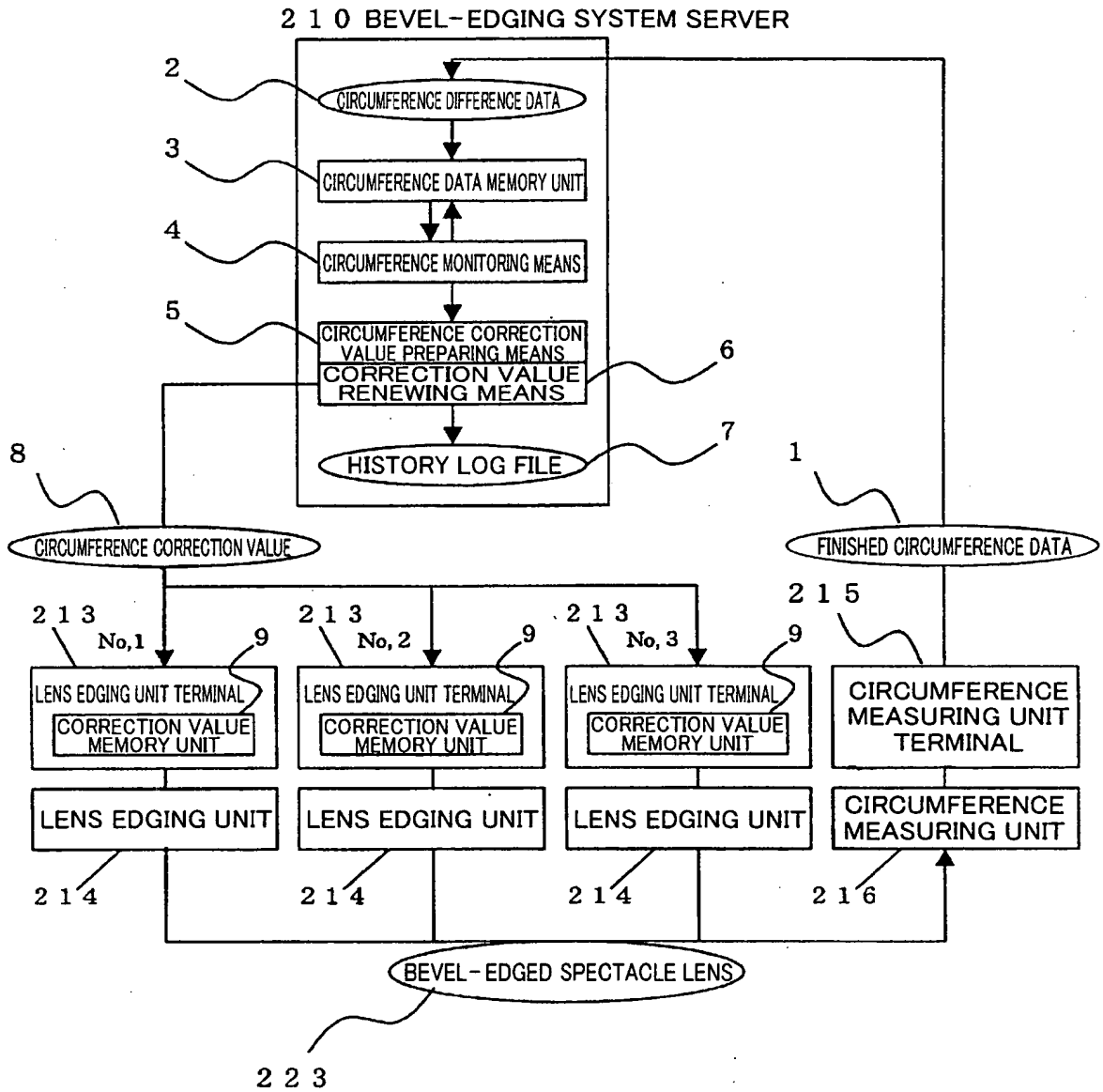


FIG. 3

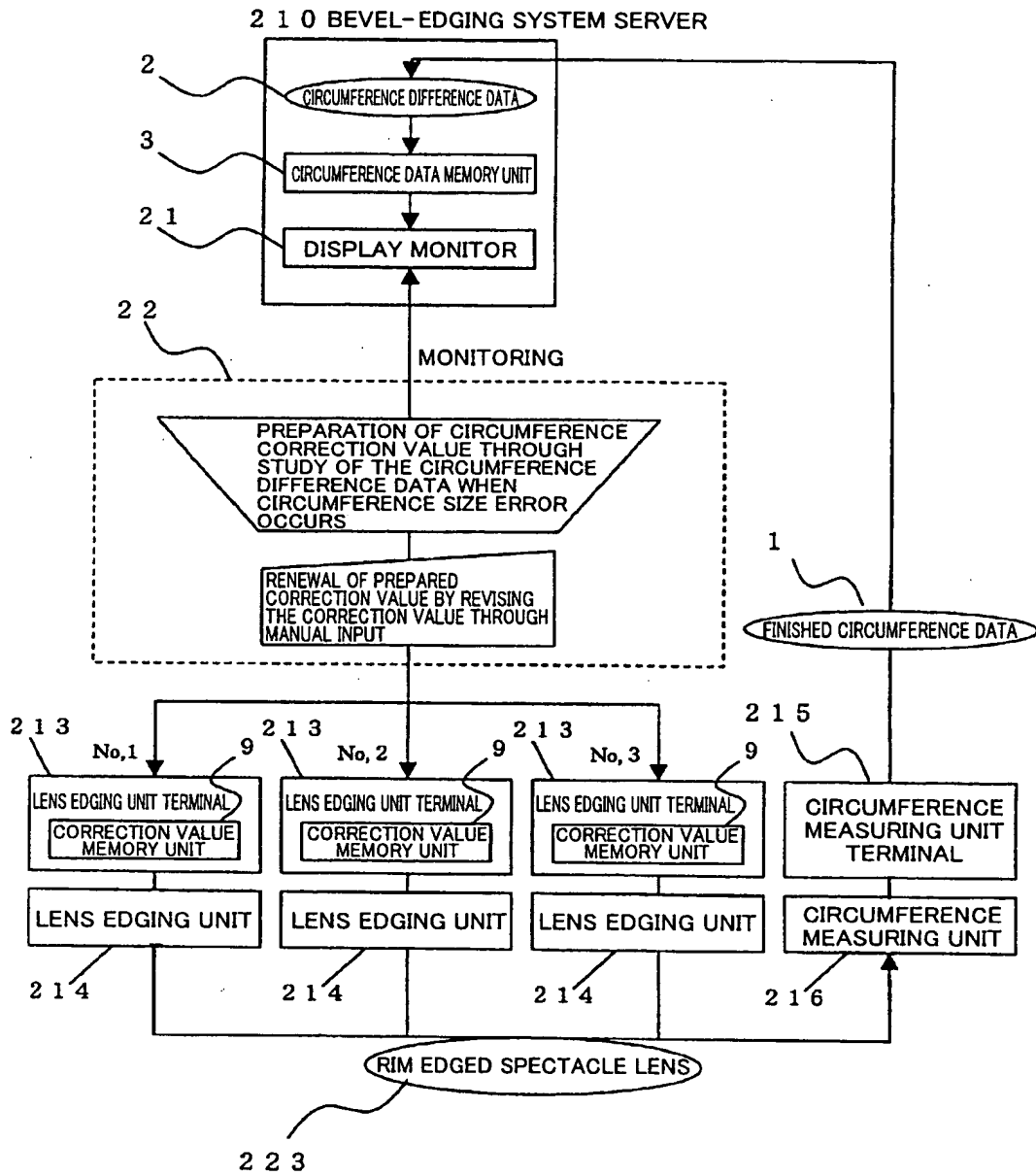


FIG. 4

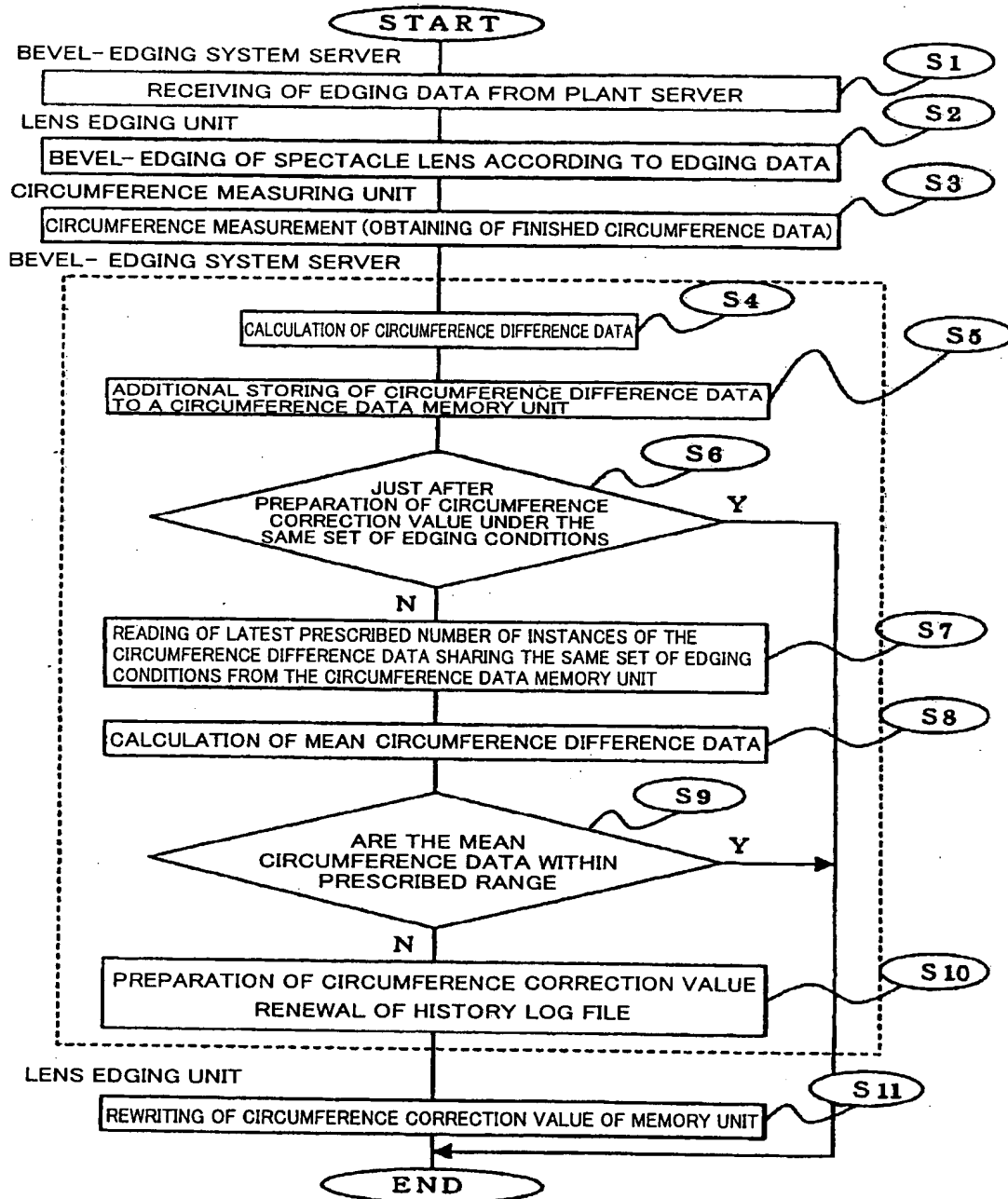


FIG. 5

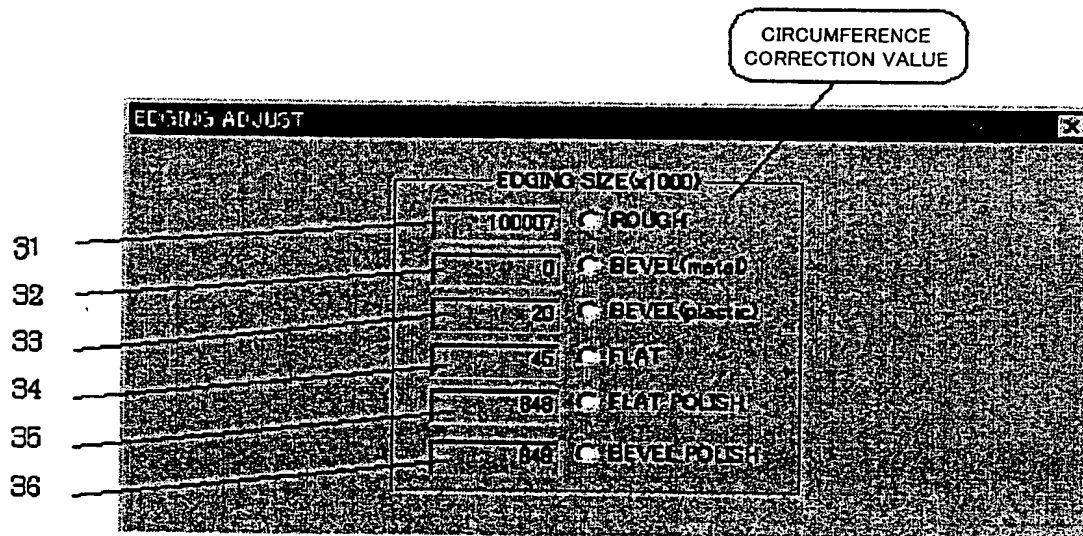


FIG. 6

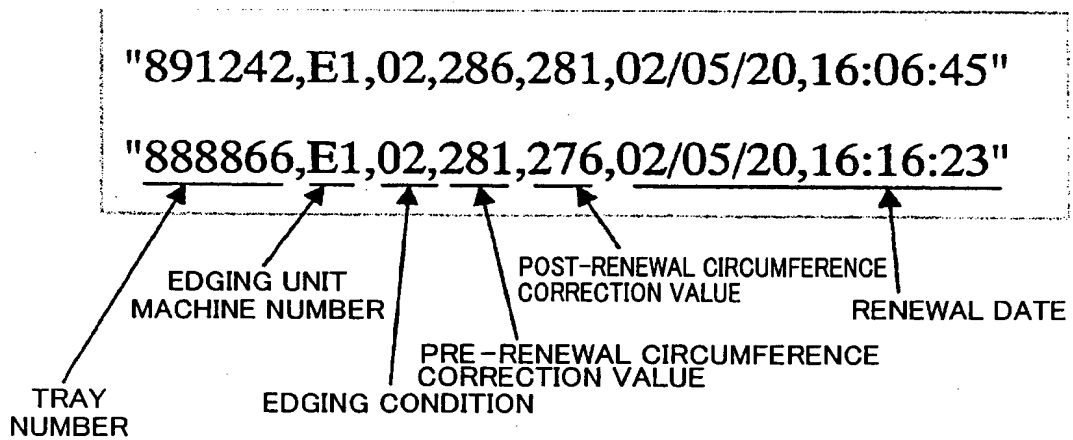
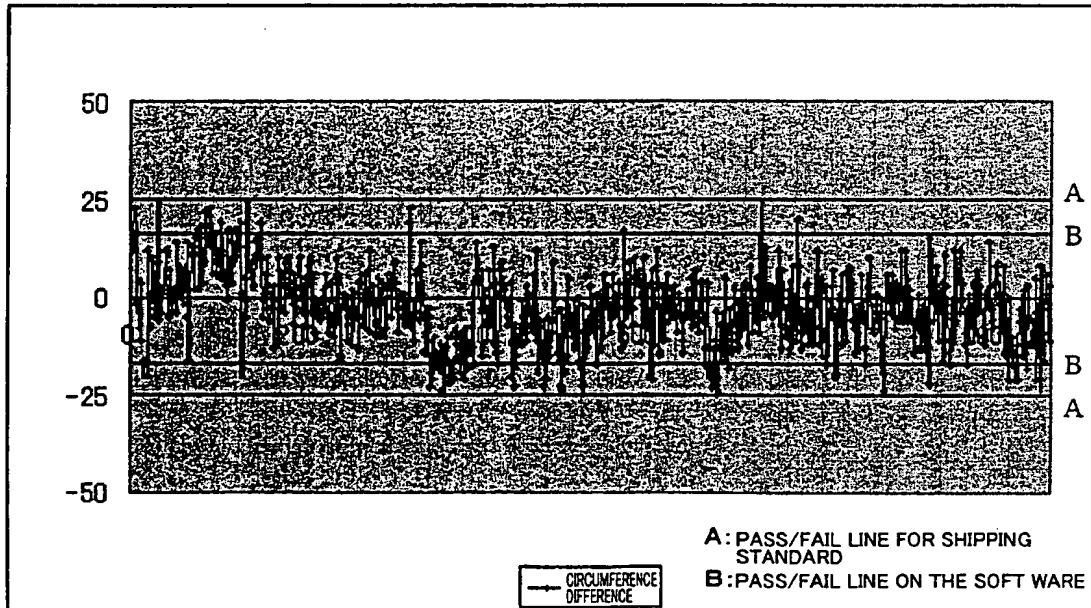
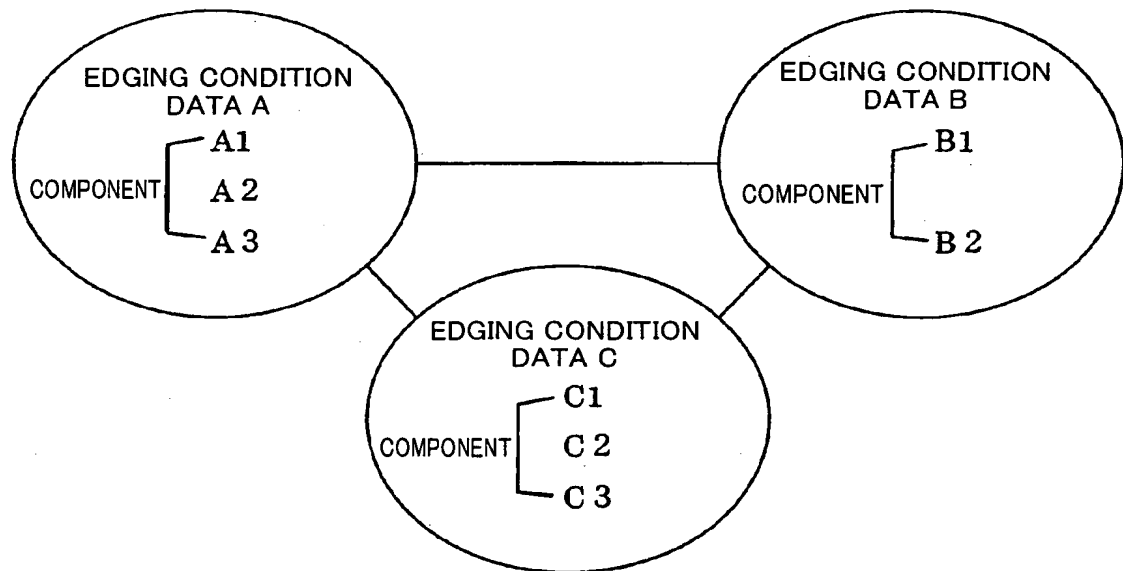


FIG. 7



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FIG. 8



EDGING CONDITION NO. 1 : A1 and B1 and C1

EDGING CONDITION NO. 2 : A1 and B1 and C2

EDGING CONDITION NO. 3 : A1 and B1 and C3

.

.

EDGING CONDITION NO. X : A2 and B2 and C1

.

.

.

EDGING CONDITION NO. 18 : A3 and B3 and C3

FIG. 9

